



SUBJECT: MOONEY ULTRA INTERIOR DOOR PANEL SCREWS

MODELS/ SN AFFECTED: M20U OVATION ULTRA 32-0001 AND 32-0004
M20V ACCLAIM ULTRA 33-0001 THRU 33-0007

TIME OF COMPLIANCE: AS REQUIRED

INTRODUCTION: Mooney International Corporation has determined the need to add Loctite® Sealant 222MS to interior door panel screws. This sealant prevents any of the screws from backing out, due to vibrations.

Procedure for adding Loctite® 222MS to interior mounting screws.

- 1.1. On Pilot side entrance door, cover wing walk area with protective cover.

NOTE:

Removing the door panel screws “one at a time” will keep from misalignment of holes and interior panels.

- 1.2. Open Pilot door, remove interior door panel screws, add a drop of Loctite® 222MS to threads of screw and install back into place in upper and lower panels as shown in Figure SIM20-128-1.
- 1.3. On Co-Pilot side entrance door, cover wing walk area with protective covering.
- 1.4. Open Co-Pilot door, remove interior door panel screws, add a drop of Loctite® 222MS to threads of screw and install back into place in upper and lower panels as shown in Figure SIM20-128-1.
- 1.5. Remove all protective covering from wing walk area.
- 1.6. Return aircraft to service.
- 1.7. Procedure complete.

NOTE:

Fill out compliance card and send by MAIL, FAX or EMAIL to Mooney International Corporation as indicated on the attached Compliance Card (Refer to Figure SIM20-128-2).

WARRANTY: Mooney International Corporation will warrant labor 1 hour when work is completed in accordance with procedures of this Service Instruction for aircraft currently covered under the Mooney International Corporation factory warranty program.

REFERENCE DATA: 1. Applicable Mooney International Service and Maintenance Manual

PARTS LIST: Service Instruction Kit SIM20-128

<u>Item</u>	<u>P/N</u>	<u>Description</u>	<u>Qty</u>
1.	FLY0155	Loctite® 222MS	AR



MOONEY INTERNATIONAL CORPORATION
KERRVILLE, TEXAS 78028 - FAX 830-257-4635

SERVICE (BULLETIN) (INSTRUCTION) NO. _____ HAS BEEN COMPLIED
WITH ON AIRCRAFT MODEL _____ SERIAL NUMBER _____

Tach. Time: _____ N-Number _____ (Reg. No.)
Owner: _____ Date of Compliance: _____
_____ Complied
By: _____

Inspection Report: _____

Form 07-0001

PLACE
STAMP
HERE

MOONEY INTERNATIONAL CORPORATION
ATT'N: TECHNICAL PUBLICATIONS DEPT
165 Al Mooney Road, North
Kerrville, Texas 78028

SEND TO: Mooney International Corporation
165 Al Mooney Road North
Kerrville, TX 78028
FAX: (830) 257-4635 or EMAIL TO: techpubs@mooney.com

Figure SIM20-128-2 - FILL OUT COMPLIANCE CARD