THIS SERVICE BULLETIN IS FAA APPROVED FOR ENGINEERING DESIGN

SERVICE BULLETINM20-267 ISSUE DATE: 1 November, 1998

SUBJECT: Parker-Hannifin, Airborne Vacuum Pump Flexible Coupling Replacement

MODELS/S/N

AFFECTED: MOONEY AIRCRAFT MODELS AND SERIAL NUMBERS LISTED BELOW:

M20J - S/N 24-3423 thru 24-3428 M20K - S/N 25-2028 thru 25-2031 M20R - S/N 29-0148 thru 29-0161

TIME OF

COMPLIANCE: Prior to IFR flight or within the next 60 days.

INTRODUCTION: Parker-Hannifin, Airborne Division, has issued Service Letter Number 48, to advise operators that a premature failure of the flexible coupling may occur. It is recommended that the flexible coupling on above listed S/N aircraft be replaced in accordance with Air borne Service Letter Number 48 within the above time of compliance.

INSTRUCTIONS:

- Refer to Airborne Service Letter Number 48 for specific inspection and replacement procedures.
- MAC recommends the following operational cautions be used until full compliance with Airborne Service Letter Number 48 has been done.

M20J and **M20R** -- On the above S/N aircraft -- Disable the Stand-by Vacuum pump. Placard the Switch and the Circuit Breaker for the Stand-by Vacuum Pump on each of the above listed S/N aircraft. On the S/N aircraft listed above, the Primary Vacuum pump is either excluded from Airborne's S/N range or is from another manufacturer and is unaffected by the Airborne Service Letter.

M20K -- On the above S/N aircraft -- Disable the Stand-by Vacuum pump. Placard the Switch and the Circuit Breaker for the Stand-by Vacuum Pump on each of the above listed S/N airacraft.

Do not fly in IMC/IFR conditions.

Both the Primary and the Stand-by Vacuum are affected Airborne Pumps.

3. Comply with Airborne Service Letter Number 48 as soon as possible within the time constraints of TIME OF COMPLIANCE.

WARRANTY: Contact Airborne Customer Support at: (800) 382-8422, or (440) 937-1315, or

FAX (440) 937-5409, or e-mail -- airborne.tech@Parker-H.com, or contact any

authorized Airborne distributor near you.

REFERENCE

DATA: Airborne Service Letter Number 48, date TBD.

PARTS LIST:

Reference Airborne Service Letter Number 48, date TBD.

FIGURES/

TABLES: Reference Airborne Service Letter Number 48, date TBD.